

Work Order ID 61097



August 6, 2010 9:01:17 AM

Page 1

Item ID: D206-628-022

Accept



Revision ID:

Item Name: Heli-Access-Step RH

Start Date: 8/06/10 Start Qty: 1.00

Required Date: 8/06/10 Req'd Qty: 1.00



Reference:

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON CANADA K6A 1K7		TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D206-628-022	CHG	CHG003
DESC.	Heli-Access-Step RH	STC	SH98-14
LOT	B43032	STC	SA00500SE
MODEL	Bell 206L/L1/L3/L4	STC	
MADE IN CANADA		D2729-1	

Cust Item ID

Customer:

Approvals:

Process Plan:

U

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
N/A	Rev N/A

100		0.00							
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DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy blue file and type labels as per PPP D206-628-022 CHG 003

Label

Solo 10/8/10

10-8-06

110		0.00							
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Packaging

Packaging

Pick Kit

Memo

PULL FROM STOCK:

1 X D206-628-022 B *43032*

ADD TO KIT PER NCR10-294

4 X D2732-030 B *565162*

5

67 MEASUREMENTS

QC4- 100% Inspect kits for completeness

120



QC

Quality Control

Memo

0.00

5 10/8/10

(H)

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Item ID: D206-628-022

Accept



Setup Start



Revision ID:

Item Name: Heli-Access-Step RH

Stop



Start Date: 8/06/10 Start Qty: 1.00



Cust Item ID:

Required Date: 8/06/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging									
Packaging									
	Memo RE-PACKAGE PER PPP, USING NEW B/N NEW LABELS REQ'D <i>CHG 003</i>	0.00							
140 	QC21- Final Inspection - Work Order Release	0.00							
QC									
Quality Control	Memo	0.00							

Rev G
ha 71

10/8/9

10

[Signature]

10/08/09

MF
10-8-9

Picklist Print

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Work Order ID: 61097



Parent Item: D206-628-022



Parent Item Name: Heli-Access-Step RH

Start Date: 8/06/10

Required Date: 8/06/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:D as per ECN 766 JLM
IPP Rev:E as per ecn 1118 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2732

Manufactured

No

120

f

326.9310

0.25

1



Rubber Extrusion



10/8/10 SP

Location

Loc Qty

Loc Code

ST412

326.931

56516

326.931

4 x D2732-030

4x